

Research Paper on Low Mammalian Toxicity Insecticide and Disinfectant Using a Range of Synergistic Environmentally Friendly Chemicals

Nelson Cheng¹, Patrick Moe²

Magna International Pte Ltd, Singapore 629834

Frederick Cheng¹

Cambridge University, Sidney Sussex College Sidney Street, Cambridge, CB2 3HU, UK

Benjamin Valdez Salas³, Michael Schorr Weiner⁴

Autonomous University of Baja, California

Abstract — This research paper relates to a range of synergistic environmentally friendly chemicals composition of a low mammalian-toxicity insecticide and disinfectant that kills flying and crawling insects through a combination induced stupors effect and desiccation of its body fluids by synergistically blending alcohol with twin-chain quaternary ammonium compound, non-ionic surfactant and essential oils.

Keyword —Desiccation, Exoskeleton, Quaternary Ammonium Compound, Stupor Effects.

INTRODUCTION

The exoskeleton of insects acts as an impermeable, protective layer against desiccation. It is composed of an outer epicuticle, underlain by a procuticle that itself may be further divided into an exocuticle and endocuticle. [1, 2, 3] See figure 1A and 1B below.

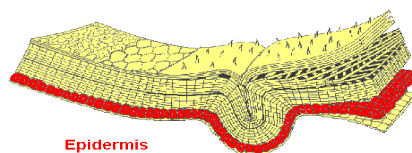


Figure 1 A

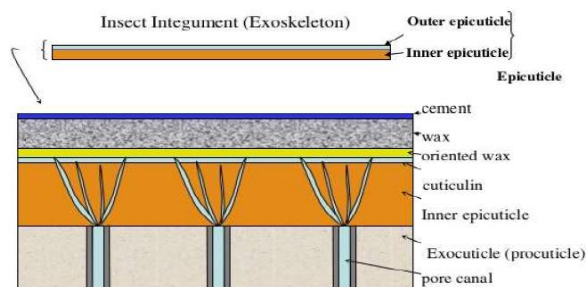


Figure 1B

THE EXOSKELETON

An insect's exoskeleton (integument) serves not only as a protective covering over the body, but also as a surface for muscle attachment, a water-tight barrier against evanescence, and a receptive contact with the surroundings. It is a multi-layered structure with four operative sectors: epicuticle, procuticle, epidermis, and basement membrane.

The epidermis is primarily a secretory tissue formed by a single layer of epithelial cells. It is responsible for

producing at least part of the basement membrane as well as all of the overlying layers of cuticle.

The basement membrane is a supportive bilayer of amorphous mucopolysaccharides (basal lamina) and collagen fibers (reticular layer). The membrane serves as a backing for the epidermal cells and effectively separates the hemocoel (insect's main body cavity) from the integument.

The procuticle lies immediately above the epidermis, It is a long-chain of N-acetylglucosamine or chitin microfibrils, it is primary component of cell walls of the exoskeletons of the arthropods.

As the procuticle forms, it is laid down in thin lamellae with chitin microfibrils oriented at a slightly different angle in each subsequent layer.

The epicuticle is the outermost part of the cuticle. Its function is to reduce water loss and block the invasion of foreign matter. The innermost layer of epicuticle is often called the cuticulin layer a stratum composed of lipoproteins and chains of fatty acids embedded in a protein-polyphenol complex. An oriented monolayer of wax molecules lies just above the cuticulin layer; it serves as the chief barrier to movement of water into or out of the insect's body. In many insects a cement layer covers the wax and protects it from abrasion.

The endocuticle provides the insect with toughness and flexibility and the hard exocuticle serves to protect vulnerable body parts. [4]

Nonetheless, the external protective of coating of the epicuticle is made up of up of protein-polyphenol complex, lipoproteins, fatty acids, and waxy molecules, and is the insect's primary defence against quick excessive water loss or desiccation. [5, 6, 7]

Many insect orders secrete an additional cement coating over their defensive wax layer, to guard against the eradication of lustrous molecules.

This coating consists of lipids and proteins held together by polyphenolic compounds and secreted by the dermal glands of insects.

In general, the rate of water loss in insects is low at moderate temperatures.

Once a species-specific critical temperature (T_c) is reached, as temperatures continue to increase, rapid water loss occurs. The rapid water loss can also occur when the epicuticle is damaged by the said chemical composition. The epicuticle of an insect is damaged when the protein-polyphenol complex made up of lipoproteins, fatty acids, and waxy molecules is emulsified.

In some insects, the rate of cuticular water loss is controlled to some extent by the neuroendocrine system, [8] for example immediately following head removal; decapitated cockroaches exhibit a large increase in transpiration across the cuticle, leading to severe dehydration. The introduction of said chemical composition of into freshly separated bodies' results in a sharp increase in cuticular water loss.

Hazardous Insecticides

For decades, distribution and use of hazardous insecticides and pesticides have been an issue of concern for both the environment and the users. Hazardous insecticides and pesticides have been shown to be linked with a high incidence of severe or irreversible adverse effects on human health or the environment. [9, 10, 11, 12].

Some examples are Organochlorine-compounds based insecticide such Endosulfan and Organ phosphorous based insecticide such as

Dichlorovous are effective insecticides but have the disadvantage of being toxic for warm-blooded animals. Toxic insecticides caused hundreds of poisonings each year throughout Asia. [13, 14,]

Organ chlorine compounds work on insects by opening the sodium ion channel in the neurons or nerve cells of insects, causing them to fire spontaneously. The insect will go into spasms and eventually die. DDT was the earliest of these chlorinated hydrocarbons, but DDT and many others in this class have been banned from general use in most countries.

Numerous studies have linked organochlorine pesticide exposures with cancers and other health effects. Exposure to DDT has been linked to pancreatic cancer and non-Hodgkin's lymphoma. Exposure to DDT early in life is associated with an increased breast cancer risk later in life. Many other organochlorine pesticides, such as mirex, chlordane and toxaphene, are known to be carcinogenic as well.

Organophosphates also work on the nervous system, keeping the nerve cells from communicating with each other. Typically, the cell of nervous system send tiny electrical pulses down the tendril both in the brains *or muscles of humans or insects send tiny electrical pulses down tendril* to the end of the cell where the pulse has to jump across a gap – known as a synapse – to another nerve cell.[15,16,17].

Acetylcholine is one of the a chemical raw materials used as neurotransmitter in both the peripheral nervous system (PNS) and central nervous system (CNS) in many organisms, including humans moves from one cell to the other and binds with the new cell, sending the electrical pulse down the new cell and it prevents Acetylcholine from coming loose from the new cell, so it can't receive any more impulses. The insects can't function and die. Malathion is a common insecticide in this class and was famous for treating infestations of the Mediterranean fruit fly and West Nile Virus-carrying mosquitoes.

Organ chlorine-The main function of organ chlorine is to cause an imbalance to sodium/potassium by acting on the neurons prohibiting the natural transmission nerve impulses, while some act on the GABA (amino butyric acid) receptor preventing chloride ions from entering the neurons causing a hyper excitable state characterized by tremors and convulsions.

Organophosphate-Causes acetyl cholinesterase (AChE) inhibition and accumulation of acetylcholine at neuromuscular junctions causing rapid twitching of voluntary muscles and eventually paralysis; broad-range insecticide, generally the most toxic of all pesticides to vertebrates the prolong consecution of severe poisoning by organophosphate includes memory and attention deficits, as well as enhanced depression, anxiety and irritability are reported following adult OP poisoning. Because the nervous system is still developing in childhood, children are believed to be at increased risk for long-term sequelae following both acute and chronic organophosphate exposure.

The above-mentioned compounds and other toxic Insecticides usually work like nerve gas agents used in warfare. In theory, they are applied at low doses so that only the insects will be directly affected. Yet, there are major concerns within the scientific and environmental communities that some of these insecticides will increase become more unmingled as they progress up the food cycle. Such example can be found in the Bald eagles, for example, the bald eagles show higher concentrations of an insecticide than the small song birds the eagles eat, and the small song birds show a higher concentration than the insects they eat who were initially treated with the insecticide.

Insecticides and pesticides are classified according to the method of application and the way they enter the insect's body. Many insecticides take effect in more than one way. [18, 19, 20].

Cytotoxic Insecticides work by being toxic to cells of the insects. Upon exposure, insects are typically knocked out. The insecticide eventually acts as poison to their bodies, eventually causing them to die.

Stomach Insecticides are applied on the surface of plants, fabrics, and wood, or are added to bait. The

insecticide is eaten, along with the food material, by insects that chew, such as ants, caterpillars, and grasshoppers.

Contact Insecticides are sprayed or dusted on the insect's body. The poison is absorbed through the body wall. Most soft-bodied insects are vulnerable to contact insecticides.

Fumigants are insecticidal gases. Insects that lurk out of reach of sprays are killed when they breathe the gas. Fumigants are used by professional exterminators to rid houses of cockroaches and bedbugs and to kill beetles in grain bins. The soil may be fumigated to destroy grubs that attack roots.

Residual Insecticides are applied to foliage, the bodies of livestock and pets, and to screens and walls. Insects absorb deadly doses by touching the poisoned surface.

Systemic Insecticides are absorbed by plant tissues, so that when insects feed on the sap they are poisoned.

Receptor for Neurotransmitter insecticides work by interfering with an insect's nerve cells, preventing them from passing signals throughout the insect's body. When the cells are unable to communicate, vital body functions shut down and the insect dies.

This research article relates to a low mammalian-toxicity insecticide that uses a combination of induced stupor effect and desiccation process to kill the insects. When sprayed on the insect, the said insecticide works by inducing the insect into a state of stupor and then allowing the synergistic chemicals of the said insecticide to react on the epicuticle, by emulsifying the protecting wax molecules and the damaging the protein-polyphenol complex of the epicuticle of the insect resulting in desiccation of its body fluids

This research paper offers the chemical composition of a safe and low mammalian-toxicity insecticide and disinfectant that kills flying and crawling insects through a combination of induced stupor effect and desiccation on the insects by synergistically blending alcohol, twin-chain quaternary ammonium compound, non-ionic surfactant and essential oil. [21]

In an embodiment of this research article the ethyl alcohol (C_2H_5OH) is used primary for desiccation of the body fluids of the insects, and with its secondary functions inducing the insect into a state of stupor and works synergistically with an emulsifier and non-ionic surfactant to soften the protective wax coating from the epicuticle of the insects. [22]

In another embodiment of this research article, twin-chain quaternary ammonium compound-Didecyl Dimethyl Ammonium Chloride Molecular Formula ($C_{22}H_{48}ClN$) or Alkyl Dimethyl Benzyl Ammonium Chloride is used as an emulsifier for removing the wax coating from the epicuticle of the insect. [23, 24]

The said twin-chain quaternary ammonium compound is instrumental in emulsifying the wax components from the epicuticle of the insect, keeping them emulsified, suspended, and dispersed so they do not settle back onto the surface of the cuticle of the insect.

In yet another embodiment of this research article; non-ionic surfactant- secondary alcohol ethoxylate is used as wetting agent to help the said pesticide spread over and penetrate the waxy epicuticle of the insect or to penetrate through the small hairs present on the body of the insect, [25,26, 27]

The said non-ionic surfactants are composed of alcohols and fatty acids have no electrical charge and are compatible with most pesticides, lowering the interfacial wax tensions on the epicuticle of insects and lifting the wax off the epicuticle of the insect.

The non-ionic surfactant, twin chain quaternary ammonium compound and the ethyl alcohol are instrumental in removing wax from the epicuticle of the insect and keeping them in emulsified suspended form.

In yet another embodiment of this research article, the peppermint essential oil is used as a synergistic stupor agent to induce the insect into a state of stupor, to allow time for the said insecticide to react with the wax coating on the epicuticle of the insect; it is also cytotoxic to the cell of insects. [28, 29, 30]

The foregoing has a broad outline of the more pertinent and important features of the present research article, in order that the detailed description that follows may be better understood so that the present article research paper contribution can be more fully appreciated.

Additional features of this research paper will be described hereinafter which form the subject of this research paper.

DETAILED DESCRIPTION OF THIS RESEARCH PAPER

In accordance with this research paper, the chemical composition consists of a synergistic blend of alcohol, either isopropyl or ethyl alcohol with twin-chain quaternary ammonium compound-Didecyl Dimethyl Ammonium Chloride Molecular Formula($C_{22}H_{48}ClN$), non-ionic surfactant- secondary alcohol ethoxylate and essential oil-peppermint. The alcohol used is either isopropyl or ethyl in the said chemical formula composition. Due to its hygroscopic properties in nature; it desiccates the body fluids of the insects once the epicuticle and the protective wax have been damaged. It also has a secondary function of inducing the insect into a state of stupor. Either of the said alcohols in the low mammalian- toxicity insecticide of the present research paper is provided in a quantity of more than 70% by weight. [31]

The preferred alcohol used in said chemical composition is ethyl alcohol molecular formula- C_2H_6OH due to its lower toxicity than isopropyl. [32]

The twin-chain quaternary ammonium compound used is either Alkyl Dimethyl Benzyl Ammonium Chloride or Didecyl Dimethyl Ammonium Chloride. The preferred twin-chain quaternary ammonium compound is Didecyl Dimethyl Ammonium Chloride molecular formula- $C_{22}H_{48}ClN$; is used in said chemical composition because of its excellent emulsification properties when blended synergistically with other said chemicals. The said twin-chain quaternary ammonium compound in the chemical composition of the low mammalian-toxicity insecticide is provided in a quantity of more than 0.5% by weight.

The said twin-chain quaternary ammonium compound is instrumental in emulsifying the protective wax components from the epicuticle of the insect and in keeping them emulsified, suspended, and dispersed so they do not settle back onto the surface of the epicuticle of the insect.

The preferred non-ionic surfactant is secondary alcohol ethoxylate of 7 moles and with a HLB 12.1 (Hydrophilic-lipophilic Balance) because of its superior wetting properties; low toxicity and biodegradability properties over Nonyl Phenol non-ionic surfactants.

The function of the said surfactant in the chemical composition is used as a wetting agent to help the said insecticide mixture spread over and penetrate the epicuticle of the insect or to penetrate through the small hairs present on the body of the insect, it lowers the interfacial wax molecules tensions on the epicuticle of insects and in this way lifts the protective wax off the epicuticle of the insect. [32, 33, 34, 35]

The said surfactant in the chemical composition of the low mammalian-toxicity insecticide is provided in a quantity of more than 0.5% by weight.

The non-ionic surfactant, emulsifier and the ethyl alcohol are instrumental in removing the protective wax, from the epicuticle of the insect and keeping them in emulsified suspended form.

The preferred peppermint essential oil in the said chemical composition is *Mentha piperita* (molecular formula $C_{62}H_{108}O_7$); because of its good stupor us effects on insects when blended with the said chemicals. It induces the insect into a state of stupor, while allowing the said insecticide to react with the wax coating on the cuticle of the insect.

The said peppermint essential oil in the chemical composition of the low mammalian toxicity insecticide is provided in a quantity of more than 1% by weight.

EXAMPLES

By way of example and not limitation, the following are illustrative of various embodiments of the foregoing research paper.

Example 1 This example illustrates the typical chemical composition of a low mammalian-toxicity insecticide that kills insects through stupor us affect and desiccation of its body fluids.

A typical said chemical composition consists of 90 wt % of ethyl alcohol, 2 wt % of Didecyl Dimethyl Ammonium Chloride, 2% by weight secondary alcohol ethoxylated 7 moles with HLB of 12.1, and 6 wt % of peppermint oil-*mentha piperita* to complete the said chemical composition.

Example 2 This example illustrates another typical chemical composition of a low mammalian-toxicity insecticide that kills insects through stupor us affect and desiccation of its body fluids. The said chemical composition consists of 93 wt % of ethyl alcohol, 1 wt % of Didecyl Dimethyl Ammonium Chloride, 1 wt % of secondary alcohol ethoxylated 7 moles with HLB of 12.1, and 5 wt % of peppermint oil-*mentha piperita* to complete the said chemical composition.

This example illustrates another typical chemical composition of a low mammalian-toxicity insecticide that kills insects through stupor us affect and desiccation of its body fluids.

The said chemical composition consists of 95 wt % of ethyl alcohol 1 wt % of Didecyl Dimethyl Ammonium Chloride, 1% by weight secondary alcohol ethoxylated 7 moles with HLB of 12.1, and 3 wt % of peppermint oil-*mentha piperita* to complete the said chemical composition.

CONCLUSION

The foregoing embodiments are susceptible to considerable variation in its practice. Accordingly, the embodiments in this research paper are not intended to be limited to the specific exemplifications set forth hereinabove.

REFERENCES

- [1]. The Exoskeleton: - <https://projects.ncsu.edu/cals/course/ent425/library/tutorials/.../exoskeleton.html> Mar 24, 2016 -The Exoskeleton. An insect's exoskeleton (integument) serves not only as a protective covering over the body, but also as a surface for muscle attachment, a water-tight barrier against desiccation, and a sensory interface with the environment
- [2]. Arthropod - Form and function | Britannica.com <https://www.britannica.com/animal/arthropod/Form-and-function> The exoskeleton is composed of

a thin, outer protein layer, the epicuticle, and a thick, inner, chitin-protein layer, the procuticle. In most terrestrial arthropods, such as insects and spiders, the epicuticle contains waxes that aid in reducing evaporative water loss. The procuticle consists of an outer exocuticle and an inner

- [3]. Exoskeleton - an overview | Science Direct Topics <https://www.sciencedirect.com/topics/veterinary-science-and-veterinary.../exoskeleton> an important function for the exoskeleton is to act as a barrier preventing microorganisms from access to interior of the animal. Soft, pliant ... Because the exoskeleton places limits on growth, insect development occurs in stages, each ending with molting and cuticle shedding, or ecdysis. During Resource Acquisition
- [4]. STRUCTURE AND FUNCTIONS OF INSECT CUTICLE AND ... eagri.org/eagri50/ENTO231/lec04.pdf. It is an inner unicellular layer resting on basement membrane with the following function. i. Cuticle secretion ii. Digestion and absorption of old cuticle iii. Wound repairing iv. Gives surface look. Cuticle. It is an outer non-cellular layer comprising of three sub layers. i. Endocuticle. Compared to others it is the inner and thickest.
- [5]. PERMEABILITY OF THE INSECT CUTICLE TO ... - Open Collections, <https://open.library.ubc.ca/media/download/pdf/831/1.0104857/2> movement of water molecules across the cuticle. phenomenon and the components and properties of the wax layer. From here it enters another small desiccator (D^{\wedge}), before passing through the insect chambers at a known speed; thence it returns to the pump. The small desiccator (D^{\wedge}) is a safety device intended to.
- [6]. The thickness of some insect epicuticular wax layers - jeb.biologists.org/content/jexbio/37/2/316.full.pdf by KH LOCKEY - 1960 - Cited by 39- Related articles THE THICKNESS OF SOME INSECT EPICUTICULAR. WAX LAYERS. BY KENNETH H. LOCKEY. Imperial College Field Station, Surminghill, Ascot, Berks* An area occupied by the gas molecules in the completed monolayer ... with hydrogen sulphide gas and undamaged wings were removed from the thorax
- [7]. wax secretion in the cockroach by jwl beament - CiteSeerX, citeseerx.ist.psu.edu/viewdoc/download?doi=10.1.1.595.4747&rep=rep1... by JWL BEAMENT - Cited by 98 - Related articles that wax layers are also present in ticks (Lees, 1947) and in many arthropod egg- shells (Beament, 1946, 1951, of wax in typical insect cuticle are composed of the same type of chemical components as those found temperature, as shown by samples removed directly from living animals, droplets of. 1 mm.3.
- [8]. The neuroendocrine system of invertebrates: a developmental and joe.endocrinology-journals.org/content/190/3/555.full by V Hartenstein - 2006 - Cited by 150 - Related articles Sep 1, 2006 -Abstract. Neuroendocrine control mechanisms are observed in all animals that possess a nervous system. Recent analyses of neuroendocrine functions in invertebrate model systems reveal a great degree of similarity between phyla as far apart as nematodes, arthropods, and chordates. Developmental.
- [9]. Pesticide Exposure, Safety Issues, and Risk Assessment Indicators <https://www.ncbi.nlm.nih.gov/pmc/articles/PMC3108117/> by CA Damalas - 2011 - Cited by 534- Related articles Jump to Pesticide and the Environment-Pesticides, in addition to their potential negative effects on human health, pose adverse effects also on the environment (water, soil and air contamination, toxic effects on non-target organisms) [25,26]. In particular, inappropriate use of pesticides has been linked with.
- [10]. Harmful Effects Of Pesticides On Human Health - CureJoy <https://www.curejoy.com/content/effects-of-pesticides-on-human-health/> Feb 28, 2018 -Long-Term Effects of Pesticides. While continual, low-dose exposure to pesticides doesn't usually show immediate effects, they cause serious harm to human health in the long term. Repeated exposure to pesticides, even in small doses, has been linked to a number of diseases such as cancer, Parkinson's,.
- [11]. Understanding the Impacts of Pesticides on Children - Unicef https://www.unicef.org/.../Understanding_the_impact_of_pesticides_on_children-Jan...cancer risk and other adverse effects from virtually all harmful environmental exposures. In addition, some toxics have adverse effects not only on those exposed directly (including in utero), but on the offspring of exposed individuals."36 Chronic low-level exposure to indoor insecticides has been linked to childhood
- [12]. Wide Range of Diseases Linked to Pesticides - Semantic Scholar <https://pdfs.semanticscholar.org/c6f1/66bb1ec0b-34dea1aa83c74f2b9e58d956155.pdf> by K Owens - Cited by 13- Related articles with product label directions. These deficiencies contribute to its severe limitations in defining real world poisoning, as captured by epidemiologic studies in the database. An enlightened policy approach to proposed or continued toxic chemical use, in an age where the adverse effects have been widely and increasingly ..
- [13]. Effect of organophosphorus and organochlorine pesticides (monochrotophos, chlorpyrifos, dimethoate, and endosulfan) on human lymphocytes in-vitro, Jamil, AP Shaik, M Mahboob... Drug and chemical..., 2005 - Taylor & Francis... pest control and for minimizing the hazards of environmental contamination of the toxic chemicals...Overexposure to organophosphate insecticides can result in cholinesterase inhibition...are required in the assay, which suits clinical trials for drug or pesticide evaluations, more.

- [14]. Organochlorine pesticides, their toxic effects on living organisms and ... <https://www.ncbi.nlm.nih.gov/pmc/articles/PMC5464684/> by R Jayaraj - 2016 - Cited by 7- Related articles May 17, 2017 -The purpose of this review is to list the major classes of pesticides, to understand organochlorine pesticides based on their activity and persistence, and also to ... Most of these chemicals are designed in such a way as to disturb the physiological activities of the target organism, leading to dysfunction and...
- [15]. Central nervous system function and organophosphate insecticide use ... <https://www.ncbi.nlm.nih.gov/pmc/articles/PMC3601543/> by SE Starks - 2012 - Cited by 40- Related articles Aug 28, 2011 -OP pesticides accounted for approximately 35% of all Insecticide pesticides used in the U.S. in 2007 with over 33 million pounds used annually. Exposure is common among agricultural workers as well as the general population. The Acute nervous system toxicity of OP pesticides is well described.
- [16]. Organophosphates - an overview | ScienceDirect Topics <https://www.sciencedirect.com/topics/neuroscience/organophosphates> Organophosphates are absorbed through the dermal and respiratory routes, but small amounts may also be ingested with foods that have been sprayed. ... Persons at high risk for organophosphate poisoning include factory workers involved in the production of these compounds and agricultural workers.
- [17]. Brain and nervous system damaged by low-level exposure to pesticides www.ucl.ac.uk > UCL News Dec 3, 2012 -Scientists have found that low-level exposure to organophosphates (OPs) produces lasting decrements in neurological and cognitive function. ... Pesticides prevent millions of people from starving to death and from contracting disease, but they are also harmful to humans under certain circumstances
- [18]. How Insecticides Work - Wessels Living History Farm https://livinghistoryfarm.org/farminginthe70s/pests_06.html Organochlorine compounds work on insects by opening what's known as the sodium ion channel in the neurons or nerve cells of insects, causing them to fire spontaneously. The insect will ... But they are not as toxic in mammals (including humans) because they work on a neural pathway that is more abundant in insects
- [19]. How Insecticides Work - UNH Extension - University of New Hampshire https://extension.unh.edu/resources/files/resource000504_rep526.pdf Most of the insecticides in common use today are toxic to people as well as ... Enzymes normally destroy these chemicals immediately after the ... insects. The enzyme that breaks it down is acetylcholinesterase. OP insecticides function by inhibiting the action of the enzyme. This causes the acetylcholine to remain coupled to
- [20]. Poison - Types of poison | Britannica.com <https://www.britannica.com/science/poison-biochemistry/Types-of-poison>. In general, insecticides derived from plants are low in toxicity. Pyrethrins are widely used insecticides in the home. They have a rapid "knockdown" for insects and have a low potential for producing toxicity in humans. The major toxicity of pyrethrins is allergy. Rotenone is a mild irritant and animal carcinogen (Table 1)
- [21]. wo/2015/012761 chemical composition of a lowmammalian toxicity. <https://patentscope.wipo.int/search/en/detail.jsf?docId=WO2015012761> Jan 29, 2015 - The invention relates to the chemical composition of a low mammalian- toxicity insecticide that kills insects through a combination induced stuporous effect and desiccation of its body fluids
- [22]. Ethanol Drying Agent - Drying Agent www.dryingagent.com/ethanol-drying-agent.html Ethanol is known by various names including: ethyl alcohol; pure alcohol; grain alcohol; drinking alcohol. The primary ingredient in ethanol drying agent is volatile, flammable, and colorless. It also a psychoactive substance, and in fact, ethanol is one of the first recreational drugs in history. Although the uses of ethanol.
- [23]. WO2009105034A1 - Composition and method of manufacture of ... www.google.com/patents/WO2009105034A1?cl=en In yet another embodiment of the invention either nonyl phenol or alcohol ethoxylate is used as emulsifier to enhance the emulsification properties of the biodiesel metalworking fluids. In yet another embodiment of the invention twin-chain quaternary ammonium compound is used as biocide to enhance the antimicrobial ..
- [24]. Emulsion compositions containing quaternary ammonium compounds <https://www.google.com/patents/US7973081> Without wanting to be linked by any theory, the Applicant observed on working on oil-in-water emulsions, that long chain quaternary ammonium compounds are preferentially localized at the oil/water interface of the emulsions, resulting in (1) emulsions with higher zeta potential and (2) more stable emulsions. As quaternary...
- [25]. SurfactantS - Clariant <https://www.clariant.com/~media/Files/Solutions/Products/.../G/.../Surfactants.pdf> Surfactants are used as emulsifiers, wetting agents, dispersants and stabilizers for different chemical and industrial applications. Alcohol ethoxylates are based on synthetic or natural fatty alcohols
- [26]. Nonionic Surfactants & Wetting Agents ~ DeForest Enterprises, Inc. deforest.net/deforest-specialty-surfactants/nonionic-surfactants-and-wetting-agents/ Our nonionic surfactants and wetting agents are based on alkoxyated alcohols and are

- low-foaming and have excellent detergency. ... wetting, low foam, and cloud points ranging from 15°C - 61°C. Recommended as alternatives to standard linear alcohol ethoxylates in acid and alkaline cleaners affording faster wetting..
- [27]. WO2009105034A1 - Composition and method of manufacture of www.google.com/patents/WO2009105034A1?cl=en In yet another embodiment of the invention either nonyl phenol or alcohol ethoxylate is used as emulsifier to enhance the emulsification properties of the biodiesel metalworking fluids. In yet another embodiment of the invention twin-chain quaternary ammonium compound is used as biocide to enhance the antimicrobial ..
- [28]. Biological effects of essential oils - A review - Semantic Scholar <https://pdfs.semanticscholar.org/c699/d9fda6cbbd26d962b3573ad12147d4c2c31.pdf> by F Bakkali - 2008 - Cited by 4269 - Related articles However, recent work shows that in eukaryotic cells, essential oils can act as prooxidants affecting inner cell membranes and ... In some cases, changes in intracellular redox potential and mitochondrial dysfunction induced by essential oils can be asso.... some insects to favour the dispersion of pollens and seeds.
- [29]. 29.Essential Oils' Chemical Characterization and Investigation of Some <https://www.ncbi.nlm.nih.gov/pmc/articles/PMC5456241/> by W Dhifi - 2016 - Cited by 14 - Related articles Sep 22, 2016 Essential oils could be exploited as effective alternatives or complements to synthetic compounds of the chemical industry, without inducing the same The EO of the Anonaceae *Xylopiya aethiopyca* (Ethiopian pepper), a plant grown in Nigeria, showed, at a concentration of 5 mg/mL, a cytotoxic effect.
- [30]. Pesticidal Effects of Peppermint and Black Pepper Essential Oils https://www.researchgate.net/.../Insecticidal_Effects_of_Peppermint...Pepper_Essential...Feb_13,_2012 -Objective: This study was conducted to estimate the insecticidal effect of essential oils from peppermint, *Mentha piperita* L. and black pepper, *Piper nigrum* L. against two major stored product insects. Methods: Essential oils from two species of plants were obtained by clevenger-type water distillation.
- [31]. Asymmetrical Behaviour Of Insect Cuticle In Relation pubs.rsc.org/-/content/articlepdf/1948/df/df9480300193 geneous layer of wax on the tanned protein, or cuticulin surface, of the ... Hurst 3 has shown that isolated insect cuticle is more permeable to water ethyl alcohol, are analogous if air and ethylalcohol are regarded as dehydrating media which remove water from the outer layers of the cuticle. There is, however, one
- [32]. Ethanol vs. Isopropyl Alcohol to Disinfect | Hunker [https://www.hunker.com › Home Hacks & Answers › Housekeeping › House Cleaning](https://www.hunker.com/Home_Hacks_&_Answers/Housekeeping/House_Cleaning) May 22, 2010 - Isopropyl alcohol, often called IPA or isopropanol, is similar in function and structure to ethanol. It evaporates at a similar rate and destroys bacterial and viral cells by the same mechanism. However, it is not as effective at dehydrating living tissue and so is a better solution for disinfecting skin than ethanol.
- [33]. Permeability of the Insect Cuticle To ... - Open Collections <https://open.library.ubc.ca/media/download/pdf/831/1.0104857/2> To remove the wax layer, insects were, submerged in a 2% solution of Triton X-100, a water soluble non-ionic surface active agent of the composition iso-octyl phenoxy polyethoxy ethanol, manufactured by the Rohm and Haas Company, Philadelphia. Adult *C. exp1eta* were collected from their natural habitat in Long Lake,.
- [34]. on the penetration of insecticides through the insect cuticle <https://pdfs.semanticscholar.org/3efd/37caf62eb0176bc39715092695d700c695c7.pdf> by JE WEBB - Cited by 34 - Related articles efficiency. Wigglesworth (1944) has shown that when the waxes covering the surface of the cuticle are removed by abrasion with hard dusts, evaporation of water from the underlying layers of the cuticle readily takes place and death of the insect from desiccation ensues. It is clear, therefore, that the wax must be in contact.
- [35]. Transpiration through the cuticle of insects - Journal of, jeb.biologists.org/content/jexbio/21/3-4/97.full.pdf by VB WIGGLESWORTH - 1945 - Cited by 374- Related articles Dust in stationary contact with the cuticle will not adsorb lipid material and so break the film. But the cuticular wax of *Rhodnius* is a hard material with a high melting-point (Beament, 1945) and a high critical temperature. It is possible that adsorption alone may serve to remove the water- proofing layer in insects with waxes.

ABOUT THE AUTHORS

NELSON CHENG PhD (Honoris Causa) is the founder and chairman of Magna Group, consisting of Magna International; Magna F.E. Chemical Pte., Ltd.; Magna Chemical Canada, Ltd.; Magna Australia Pvt., Ltd.; and Lupromax International Pte., Ltd. Nelson Cheng received a Doctor Honoris causa from the Universidad Autonoma de Baja California, Mexico. He graduated as a marine engineer under the United Nations Development Program Scholarship. He is recognized as Singapore's leading inventor and the Singaporean with highest number of patents from the Intellectual Property Office of Singapore. He is the inventor of several technologies for corrosion protection including, Vapro VCI (Vapour Corrosion Inhibitors) and Vapro CRI (Concrete Rebar Inhibitor), Molecular Reaction Surface Technology (MRST), Colloidal corrosion inhibitors (CCI) and Heat Activated Technology (HAT). He is a member of Society of Tribologists and Lubrication Engineers (STLE), American Chemical Society (ACS) World Corrosion Organization (WCO) and European Federation of Corrosion (EFC).

FREDERICK CHENG is currently studying Law at Cambridge University. He graduated with an International Baccalaureate Diploma and was awarded a Certificate of Academic Excellence by Anglo Chinese School Independent for scoring 44 points out of the perfect score of 45. He was a Ministry of Education Singapore Scholar for his International Baccalaureate Diploma Program. He was also in the School Dean's list and underwent the National Scholars Program Mentorship Attachment at the National University of Singapore organized by Gifted Education, Ministry of Education.

He was awarded several accolades including; 2014 Economic Development Board Award for winning the Excellent of Economic Content and Best Technical Quality Award in National Economics Short Film Competition, Certificate of Distinction for Best Delegate USA (Human Rights Council) on 8th Integrated Program Symposium Model United Nations Conference 2011 and Certificate of Distinction for Best Delegation, Model United Nations Certificate of Best Delegation representing Republic of South Korea 2012, Certificate of Honorary Mention, Nanyang Technological University Model United Nations Conference 2011, Certificate of Distinction Young Diplomat 2012. He is also the co-inventor and co-patent owner for WO2015012761A Chemical composition of a low-mammalian toxicity insecticide. Priority 2013-07-23 • Filing 2013-07-23 • Publication 2015-01-29

Patrick Moe Patrick Moe is the senior technical manager of Magna International Pte. Ltd. He has a BSc in Industrial Chemistry, Grad. Dip and MSc in Environmental Engineering. His key responsibilities at Magna International as follows: assisting the CEO in research and development of new products, finding out customers' needs and develop customized new products, helping in synthesizing new compounds by making appropriate modifications of known methods, recommending and implementing methods to increase the quality of products and service, management of hazardous raw materials. He is a member of National Association Corrosion Engineers (NACE) and World Corrosion Association (WCA).

B. VALDEZ was the director of the Institute of Engineering (2006-2013), Universidad Autonoma de Baja California, Blvd. Benito Juarez y calle de la Normal s/n, Colonia Insurgentes Este, 21280 Mexicali, Baja California, Mexico. He has a B.Sc. in chemical engineering, a M.Sc. and Ph.D. in chemistry, and is a member of the Mexican Academy of Science and the National System of Researchers in Mexico. He was the guest editor of *Corrosion Reviews*, in which he produced two special issues on corrosion control in geothermal plants and the electronics industry. He is a full professor at the University of Baja California. His activities include corrosion research, consultancy, and control in industrial plants and environments. He has published more than 350 publications with almost 1000 citations. He received a NACE Distinguished

Service Award. He has been a member of NACE for 26 years. He is the current Technical Advisor of Magna Group of Companies.

M. SCHORR is a professor (Dr. Honoris Causa) at the Institute of Engineering, Universidad Autonoma de Baja California. He has a B.Sc. degree in chemistry and a M.Sc. degree in materials engineering from the Technion-Israel Institute of Technology, with 50 years of experience in industrial corrosion control. From 1986 to 2004, he was editor of *Corrosion Reviews*.

He has published 360 scientific and technical articles on materials and corrosion in English, Spanish, and Hebrew. He has worked as a corrosion consultant and professor in Israel, the United States, Latin America, Spain, South Africa, and Europe.

He received a NACE Distinguished Service Award. He is a member of the National System of Researchers in Mexico. He has been a member of NACE for 23 years.